Washer-Extractor

Refer to Page 3 for Model Numbers

Parts

SPR3C_93505

Alliance Laundry Systems

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Part No. 93505R2
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Table of Contents

Title	Page
Parts Ordering Information	2
Nameplate Location	2
Model Identification	3
Graphic Panels and Controls - Model EX325	4
Graphic Panels and Controls - Model EX440	6
Dispenser - Model EX325	8
Dispenser - Model EX440	10
Coin Vault and Drawer	12
Door	14
Door Lock Assembly	16
Water Inlet Valve	18
Water Inlet Valves, Siphon Break and Hoses - Model EX325	20
Water Inlet Valves, Siphon Break and Hoses - Model EX440	22
Capacitors, Timers, Relays and Pressure Switch - Model EX325	24
Capacitors, Timers, Relays and Pressure Switch - Model EX440	26
Drive Motor and Belt	28
Bearing Housing Assembly	30
Outer Tub, Cylinder, Tub Back, Pulley and Frame Assembly - Model EX325	32
Outer Tub, Cylinder, Tub Back, Pulley and Frame Assembly - Model EX440	34
Drain Valve Assembly and Hoses	36
Drain Valve Assembly	38
Panels - Model EX325	40
Panels - Model EX440	42
Terminals, Wires and Wire Harnesses	44
Parts Index	47

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Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin

+32 56 41 20 54 Wevelgem, Belgium

Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate(s).

SPR3P_93505

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Model Identification

Information in this manual is applicable to these washer-extractor models:

EX325
EX440

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Graphic Panels and Controls - Model EX325

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Graphic Panels and Controls - Model EX325

REF	PART NO.	DESCRIPTION	COMMENTS
	N/A	Push to Start Kit	
1	93266	Graphic Panel	
2	93147	Control Panel	
3	93143	Cabinet Top Catch	
4	93063	Screw	
5	93000	Cycle Indicator Light	
6	93001	Bleach Light	
7	93406	Solenoid Bracket	
8	93037P	Door Lock Solenoid	
9	93341	Thermoactuator	
10	70054	Nut	
11	93042	Cycle Switch	
12	N/A	Nut	
13	N/A	Circuit Board Shield	
14	93649	Coin Accumulator	
15	93325	Spacer	
16	93006	Nut	
17	N/A	Screw	
18	N/A	Nut	
19	93650P	Coin Acceptor	
20	93519P	Coin Switch Kit	
21	93043	Screw	
	93501	Torx Drive Tool	

N/A = Part no longer available

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Graphic Panels and Controls - Model EX440

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Graphic Panels and Controls - Model EX440

REF	PART NO.	DESCRIPTION	COMMENTS
	N/A	Push to Start Kit	
1	93267	Graphic Panel	
2	93063	Screw	
3	93399	Control Panel	
4	93290	Cabinet Top Catch	Left
5	N/A	Screw	
6	N/A	Screw	
7	93000	Cycle Indicator Light	
8	93042	Cycle Switch	
9	N/A	Nut	
10	93001	Bleach Light	
11	93406	Solenoid Bracket	
12	93037P	Door Lock Solenoid	
13	93341	Thermoactuator	
14	70054	Nut	
15	N/A	Circuit Board Shield	
16	93649	Coin Accumulator	
17	93325	Spacer	
18	93291	Cabinet Top Catch	Right
19	93006	Nut	
20	93519P	Coin Switch Kit	
21	93043	Screw	
	93501	Torx Drive Tool	
22	93650P	Coin Acceptor	

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Dispenser - Model EX325

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Dispenser - Model EX325

REF	PART NO.	DESCRIPTION	COMMENTS
1	93067	Screw	
2	93066	Plain Pin	
3	93628	Soap Door	
4	93065	Soap Door Mounting Post	
5	93068	Screw	
6	93106	Gasket	
7	93108	Dispenser Hose Clamp	
8	93107	Dispenser to Tub Hose	
9	93105	Soap Dispenser Kit	
10	93262	Nut	

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Dispenser - Model EX440

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Dispenser - Model EX440

REF	PART NO.	DESCRIPTION	COMMENTS
1	93068	Screw	
2	93066	Plain Pin	
3	93065	Soap Door Mounting Post	
4	93628	Soap Door	
5	93067	Screw	
6	93108	Dispenser Hose Clamp	
7	93107	Dispenser to Tub Hose	
8	93105	Soap Dispenser Kit	
9	93106	Gasket	

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Coin Vault and Drawer

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Coin Vault and Drawer

REF	PART NO.	DESCRIPTION	COMMENTS
1	93238	Coin Chute	
2	93114	Screw	
3	N/A	Screw	
4	93394	Coin Vault	Model EX325
	93379	Coin Vault	Model EX440
5	N/A	Coin Drawer Assembly	

N/A = Part no longer available

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Door

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Door

REF	PART NO.	DESCRIPTION	COMMENTS
	93405P	Loading Door Assembly	Includes items 1-21
1	93029	Door Handle Roll Pin	
2	93648	Loading Door Handle	
3	93679	Hinge Spring	
4	93027	Groove Pin	
5	93084	Door Lock Shaft	
6	93019	Door Locking Cam	
7	93053	Door Lock Shaft Assembly	
8	93028	Groove Pin	
9	93196	Screw	
10	N/A	Masking Ring	Model EX325
	93438	Masking Ring	Model EX440
11	93087	Retainer Ring	
12	93678	Hinge Pin	
13	93046	Door Hinge Thin Shim	
	93047	Door Hinge Thick Shim	
14	93680	Hinge	
15	N/A	Washer	
16	N/A	Screw	
17	93193P	Door Glass Kit	
18	93467	Gasket	
19	N/A	Screw	
20	93677	Hinge Clamp	
21	93191P	Loading Door Ring	Includes items 3, 12, 14 and 20

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Door Lock Assembly

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Door Lock Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	93090P	Door Lock Assembly	Includes items 3-28
2	N/A	Door Lock Pull Rod	Model EX325
	93443	Door Lock Pull Rod	Model EX440
3	93275	Guide Pin	
4	N/A	Screw	
5	93039	Door Latch Sensing Switch	
6	93318	Door Switch Shield	
7	93096	Nut	
8	N/A	Switch Bracket	
9	93263	Door Lock Plate	
10	N/A	Door Lock Thick Shim	
	93369	Door Lock Thick Shim	
11	93098	Washer	
12	N/A	Screw	
13	93264	Washer	
14	93092	Screw	
15	93091	Switch Actuator	
16	93094	Return Spring	
17	N/A	Nut	
18	N/A	Washer	
19	93270	Locking Pawl	
20	93274	Actuating Spring	
21	93277	Washer	
22	N/A	Retaining Ring	
23	93271	Washer	
24	70054	Nut	
25	93278	Switch Actuator	
26	N/A	Screw	
27	93040	Door Lock Sensing Switch	
28	N/A	Retaining Ring	

N/A = Part no longer available

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Water Inlet Valve

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Water Inlet Valve

REF	PART NO.	DESCRIPTION	COMMENTS
1	93026P	Water Inlet Valve	Includes items 2-7
2	93049	Inlet Valve Screen	
3	93020	Water Valve Diaphragm	
4	93100	Armature	
5	93101	Armature Spring	
6	93099	Armature Guide	
7	93018	Water Inlet Valve Coil	

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Water Inlet Valves, Siphon Break and Hoses - Model EX325

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Water Inlet Valves, Siphon Break and Hoses - Model EX325

REF	PART NO.	DESCRIPTION	COMMENTS
1	20290	Washer	
2	F200116	Water Hose	
3	803615	Washer	
4	N/A	Siphon Break Bracket	
5	N/A	Hose Clamp	
6	N/A	Screw	
7	93109	Hose	
8	N/A	Hose	
9	N/A	Nut	
10	N/A	Water Inlet Valve	
11	93321	Siphon Break to Tub Hose	
12	N/A	Clamp	
13	93203	Siphon Break to Rinse Dispenser Hose	
14	93202	Siphon Break to Wash Dispenser Hose	
15	93102	Siphon Break	

N/A = Part no longer available

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Water Inlet Valves, Siphon Break and Hoses - Model EX440

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Water Inlet Valves, Siphon Break and Hoses - Model EX440

REF	PART NO.	DESCRIPTION	COMMENTS
1	20290	Washer	
2	F200116	Water Hose	
3	803615	Washer	
4	N/A	Hose Clamp	
5	N/A	Siphon Break Bracket	
6	N/A	Screw	
7	93109	Hose	
8	N/A	Hose	
9	N/A	Nut	
10	93026P	Water Inlet Valve	
11	93373	Siphon Break to Tub Hose	
12	N/A	Clamp	
13	N/A	Clamp	
14	N/A	Clamp	
15	N/A	Hose	
16	93439	Hose	
17	93102	Siphon Break	

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Capacitors, Timers, Relays and Pressure Switch - Model EX325

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Capacitors, Timers, Relays and Pressure Switch - Model EX325

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Ground Lug	
2	93010P	Transformer	
3	N/A	Relay Mounting Rail	
4	93631P	Spin Relay	1 Phase
	93217P	Spin Relay	3 Phase
5	93637P	Tumble Relay	
6	93114	Screw	
7	N/A	Capacitor Strap	
8	93378	Capacitor	
9	93377	Capacitor	
10	93031	Start Capacitor Resistor	
11	93224	Terminal Block	
12	93051P	Reversing Timer	
13	N/A	Screw	
14	93355P	Circuit Breaker	
15	N/A	Control Box Bracket	
16	93038	Pressure Switch	
17	93116	Screw	
18	93023	Pressure Switch Hose	
19	N/A	Pressure Hose Clamp	
20	N/A	Terminal Block	
21	93488	Control Trough	
22	93220	Main Drive Timer Motor	
23	93050P	Program Timer	
24	93529	Rapid Advance Timer Motor	
25	93222	Timer Dial	
26	93115	Screw	
27	93223	Timer Knob	
28	N/A	Screw	
29	93232	Prewash Relay	
30	93528P	Motor Start Switch Kit	

N/A = Part no longer available

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Capacitors, Timers, Relays and Pressure Switch - Model EX440

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Capacitors, Timers, Relays and Pressure Switch - Model EX440

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Relay Mounting Rail	
2	93631P	Spin Relay	1 Phase
	93217P	Spin Relay	3 Phase
3	93637P	Tumble Relay	
4	N/A	Ground Lug	
5	93010P	Transformer	
6	93224	Terminal Block	
7	93031	Start Capacitor Resistor	
8	N/A	Capacitor Mounting Strap	
9	93114	Screw	
10	93408	Capacitor	
11	93407P	Capacitor	
12	N/A	Screw	
13	93355P	Circuit Breaker	
14	N/A	Bracket	
15	93116	Screw	
16	93038	Pressure Switch	
17	93417	Pressure Switch Hose	
18	N/A	Pressure Hose Clamp	
19	93376	Control Tray	
20	93218P	Transformer	
21	N/A	Terminal Block	
22	93529	Rapid Advance Timer Motor	
23	93050P	Program Timer	
24	93051P	Reversing Timer	
25	93222	Timer Dial	
26	93223	Timer Knob	
27	93528P	Motor Start Switch Kit	
28	93115	Screw	
29	93220	Main Drive Timer Motor	

N/A = Part no longer available

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Drive Motor and Belt

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Drive Motor and Belt

REF	PART NO.	DESCRIPTION	COMMENTS
1	93069	Screw	
2	93070	Washer	
3	93033	Motor Mount Rod	Model EX325
	N/A	Motor Mount Rod	Model EX440
4	N/A	Collar	
5	93645	Drive Motor	Model EX325; 1 Phase
	93400P	Drive Motor	Model EX440; 1 Phase
	93360	Drive Motor	3 Phase
6	93358	Drive Belt	
7	N/A	Motor Pulley	Model EX325
	N/A	Motor Pulley	Model EX440
8	93152	Screw	
9	93072	Nut	
10	N/A	Motor Tension Bracket	Model EX325
	93015	Motor Tension Bracket	Model EX440
11	93044	Bolt	
12	93035	Belt Tension Spring	

N/A = Part no longer available

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Bearing Housing Assembly

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Bearing Housing Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	93182	Front Bearing	Model EX325
	93430	Front Bearing	Model EX440
2	N/A	Bearing Housing	Model EX325
	93414	Bearing Housing	Model EX440
3	93016	Bearing	Model EX325; Rear
	93431	Rear Bearing	Model EX440
4	93183	Bearing Spacer	Model EX325
	93432	Bearing Spacer	Model EX440
5	93181	Bearing Housing Assembly	Model EX325
	93429	Bearing Housing Assembly	Model EX440
6	93184	Retainer Ring	Model EX325
	93433	Retainer Ring	Model EX440

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Outer Tub, Cylinder, Tub Back, Pulley and Frame Assembly - Model EX325

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Outer Tub, Cylinder, Tub Back, Pulley and Frame Assembly - Model EX325

REF	PART NO.	DESCRIPTION	COMMENTS
1	93172	Outer Tub	
2	93075	Screw	
3	93173	Tub Mounting Ring	
4	93081	Nut	
5	93076	Washer	
6	N/A	Bolt	
7	93180	Cylinder	
8	93188	Primary Seal	
9	93187	Seal	
10	93189	Seal Ring	
11	93190	Tolerance Ring	
12	N/A	Washer	
13	93158	Drive Pulley	
14	93079	Nut	
15	93078	Screw	
16	93157	Bearing Housing Support	
17	93077	Support Arm Shim	Thin
	93299	Support Arm Thick Shim	
18	N/A	Tub Back Assembly	
19	93169	Screw	
20	93171	Base and Frame Assembly	
21	93156	Tub Mounting Ring	

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Outer Tub, Cylinder, Tub Back, Pulley and Frame Assembly - Model EX440

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Outer Tub, Cylinder, Tub Back, Pulley and Frame Assembly - Model EX440

REF	PART NO.	DESCRIPTION	COMMENTS
1	93364	Tub Assembly	
2	N/A	Bolt	
3	93422	Front Tub Mounting Ring	
4	N/A	Nut	
5	93425	Washer	
6	N/A	Bolt	
7	93428	Cylinder Assembly	
8	93188	Primary Seal	
9	93434	Seal	
10	93435	Seal Ring	
11	93437	Washer	
12	93402	Drive Pulley	
13	93436	Tolerance Ring	
14	93446	Screw	
15	93447	Nut	
16	93076	Washer	
17	93419	Nut	
18	N/A	Bearing Housing Support	
19	N/A	Shim	Thin
	N/A	Shim	Thick
20	93672	Tub Back Assembly	
21	N/A	Screw	
22	93420	Base Frame Assembly	
23	93412	Tub Mounting Ring	

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Drain Valve Assembly and Hoses

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Drain Valve Assembly and Hoses

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Overflow Hose	
2	N/A	Drain Tube Assembly	Model EX325
	N/A	Drain Tube Assembly	Model EX440
3	N/A	Hose Clamp	
4	93056	Screw	
5	93367	Valve to Drain Tube Hose	
6	N/A	Drain Valve Bracket	Model EX325
	N/A	Drain Valve Bracket	Model EX440
7	93067	Screw	Model EX325
	N/A	Screw	Model EX440
8	93365	Drain Valve	
9	N/A	Clamp	
10	93177	Tub to Valve Hose	

N/A = Part no longer available

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Drain Valve Assembly

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Drain Valve Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Screw	
2	93253	Drain Valve Body	
3	93339	Washer	
4	93259	Drive Pin	
5	G166553	Drain Valve Motor Plate	
6	85008AP	Drain Valve Motor	
7	93365	Drain Valve	Includes items 1-6 and 8-11
8	N/A	Screw	
9	G159749	Spring	
10	N/A	Screw	
11	93258	V-Ring Seal	

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Panels - Model EX325

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Panels - Model EX325

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Nut	
2	N/A	Cabinet Top Lock Cam	
3	93138	Key	
4	93137P	Lock and Key Assembly	
5	N/A	Cabinet Top Locator	
6	93146	Nut	
7	N/A	Cabinet Top Cable	
8	N/A	Screw	
9	N/A	Cable Collar	
10	N/A	Cabinet Top	
11	N/A	Nut	
12	N/A	Screw	
13	N/A	Top Hinge	Left
	93161	Top Hinge	Right
14	93098	Washer	
15	N/A	Screw	
16	93656	Nut	
17	93362	Rear Channel	
18	N/A	Screw	
19	93363	Rear Panel	
20	93128	Side Panel	Stainless steel
	93129	Side Panel	Gray
21	93056	Screw	
22	93024	Washer	
23	93130P	Nut and Screw Kit	
24	93061	Washer	
25	93060	Screw	
26	93133	Service Door	
27	N/A	Service Door Trim	
28	N/A	Door Warning Label	
29	N/A	Front Panel	

N/A = Part no longer available

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Panels - Model EX440

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Panels - Model EX440

REF	PART NO.	DESCRIPTION	COMMENTS
1	93410	Cabinet Top	
2	N/A	Cabinet Top Lock with Key	
3	93014	Top Lock Key	
4	93656	Nut	
5	N/A	Screw	
6	93415	Rear Channel	
7	93416	Back Panel	
8	93357	Side Panel	Stainless steel
	93129	Side Panel	Gray
9	93056	Screw	
10	93061	Washer	
11	93398	Screw	
12	93397	Lower Service Door	
13	N/A	Service Door Trim	
14	93060	Screw	
15	N/A	Door Warning Label	
16	N/A	Front Panel	
17	93132P	Edge Protector Band	

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Terminals, Wires and Wire Harnesses

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Terminals, Wires and Wire Harnesses

REF	PART NO.	DESCRIPTION	COMMENTS
	N/A	Main Wire Harness	
	93382	Wire Harness	Central
	93383	Wire Harness	Accumulator
	93384	Wire Harness	Drain Valve
	45001	18 Gauge Wire	Black; Sold per foot
	45003	18 Gauge Wire	Brown; Sold per foot
	45006	18 Gauge Wire	Blue; Sold per foot
	45007	18 Gauge Wire	Gray; Sold per foot
	N/A	14 Gauge Wire	White; Sold per foot
	N/A	14 Gauge Wire	Yellow/Black; Sold per foot
	45380	12 Gauge Wire	Orange; Sold per foot
1	N/A	24 Position Housing	
2	00183	Female Terminal	
3	00180	Female Terminal	
4	00165	Insulated Female Terminal	1/16 inch
	N/A	Insulated Female Terminal	1/4 inch
5	38384	Strain Relief	
6	N/A	Cable Clamp	1/4 inch diameter
	N/A	Cable Clamp	7/16 inch diameter
	N/A	Cable Clamp	3/4 inch diameter
7	N/A	Pre-Insulated Spade Terminal	18 gauge
	00215	Pre-Insulated Spade Terminal	12 gauge
8	504034	Wire Clip	
9	55881	Harness Strap	
10	21091	Connector	
11	29673	Terminal Adapter	
12	N/A	Flag Terminal	
13	00119	Female Spade Terminal	(1) 18 gauge wire
	00121	Female Spade Terminal	(2) 18 gauge wires or (1) 12 gauge wire
14	51291	Wire Clip	
15	00113	Ring Terminal	
16	00111	Ring Terminal	(2) 18 gauge wires
17	00110	Ring Terminal	(1) 18 gauge wire
18	70210	Insulator	
19	00161	Grounding Clip	

N/A = Part no longer available

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Notes

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Parts Index

A

Actuating Spring
93274 17

Armature
93100 19

Armature Guide
93099 19

Armature Spring
93101 19

B

Back Panel
93416 43

Base and Frame Assembly
93171 33

Base Frame Assembly
93420 35

Bearing
93016 31

Bearing Housing Assembly
93181 31
93429 31

Bearing Housing Support
93157 33

Bearing Spacer
93183 31
93432 31

Belt Tension Spring
93035 29

Bleach Light
93001 ..... 5, 7

Bolt
93044 29

C

Cabinet Top
93410 43

Cabinet Top Catch
93143 5
93290 7
93291 7

Capacitor
93377 25
93378 25
93407P 27
93408 27

Circuit Breaker
93355P 25, 27

Coin Acceptor
93650P 5, 7

Coin Accumulator
93649 ..... 5, 7

Coin Chute
93238 13

Coin Switch Kit
93519P 5, 7

Coin Vault
93379 13
93394 13

Connector
21091 45

Control Panel
93147 5
93399 7

Control Tray
93376 27

Control Trough
93488 25

Cycle Indicator Light
93000 ..... 5, 7

Cycle Switch
93042 ..... 5, 7

Cylinder
93180 33

Cylinder Assembly
93428 35

D

Dispenser Hose Clamp
93108 ..... 9, 11

Dispenser to Tub Hose
93107 ..... 9, 11

Door Glass Kit
93193P 15

Door Handle Roll Pin
93029 15

Door Hinge Thick Shim
93047 15

Door Hinge Thin Shim
93046 15

Door Latch Sensing Switch
93039 17

Door Lock Assembly
93090P 17

Door Lock Plate
93263 17

Door Lock Pull Rod
93443 17

Door Lock Sensing Switch
93040 17

Door Lock Shaft
93084 15

Door Lock Shaft Assembly
93053 15

Door Lock Solenoid
93037P 5, 7

Door Lock Thick Shim
93369 17

Door Locking Cam
93019 15

Door Switch Shield
93318 17

N/A items do not appear in index.

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Drain Valve
93365 ..... 37, 39
Drain Valve Body
93253 39
Drain Valve Motor
85008AP 39
Drain Valve Motor Plate
G166553 39
Drive Belt
93358 29
Drive Motor
93360 29
93400P 29
93645 29
Drive Pin
93259 39
Drive Pulley
93158 33
93402 35

E

Edge Protector Band
93132P 43

F

Female Spade Terminal
00119 45
00121 45
Female Terminal
00180 45
00183 45
Front Bearing
93182 31
93430 31
Front Tub Mounting Ring
93422 35

G

Gasket
93106 ..... 9, 11
93467 15
Graphic Panel
93266 5
93267 7
Groove Pin
93027 15
93028 15
Grounding Clip
00161 45
Guide Pin
93275 17

H

Harness Strap
55881 45
Hinge
93680 15
Hinge Clamp
93677 15
Hinge Pin
93678 15
Hinge Spring
93679 15
Hose
93109 ..... 21, 23
93439 23

I

Inlet Valve Screen
93049 19
Insulated Female Terminal
00165 45
Insulator
70210 45

K

Key
93138 41

L

Loading Door Assembly
93405P 15
Loading Door Handle
93648 15
Loading Door Ring
93191P 15
Lock and Key Assembly
93137P 41
Locking Pawl
93270 17
Lower Service Door
93397 43

M

Main Drive Timer Motor
93220 ..... 25, 27
Masking Ring
93438 15
Motor Mount Rod
93033 29
Motor Start Switch Kit
93528P 25, 27
Motor Tension Bracket
93015 29

N/A items do not appear in index.

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N

Nut
- 70054 ..... 5, 7, 17
- 93006 ..... 5, 7
- 93072 29
- 93079 33
- 93081 33
- 93096 17
- 93146 41
- 93262 9
- 93419 35
- 93447 35
- 93656 ..... 41, 43

Nut and Screw Kit
- 93130P 41

O

Outer Tub
- 93172 33

P

Plain Pin
- 93066 ..... 9, 11

Pre-Insulated Spade Terminal
- 00215 45

Pressure Switch
- 93038 ..... 25, 27

Pressure Switch Hose
- 93023 25
- 93417 27

Prewash Relay
- 93232 25

Primary Seal
- 93188 ..... 33, 35

Program Timer
- 93050P 25, 27

R

Rapid Advance Timer Motor
- 93529 ..... 25, 27

Rear Bearing
- 93431 31

Rear Channel
- 93362 41
- 93415 43

Rear Panel
- 93363 41

Retainer Ring
- 93087 15
- 93184 31
- 93433 31

Return Spring
- 93094 17

Reversing Timer
- 93051P 25, 27

Ring Terminal
- 00110 45
- 00111 45
- 00113 45

S

Screw
- 93043 ..... 5, 7
- 93056 ..... 37, 41, 43
- 93060 ..... 41, 43
- 93063 ..... 5, 7
- 93067 ..... 9, 11, 37
- 93068 ..... 9, 11
- 93069 29
- 93075 33
- 93078 33
- 93092 17
- 93114 ..... 13, 25, 27
- 93115 ..... 25, 27
- 93116 ..... 25, 27
- 93152 29
- 93169 33
- 93196 15
- 93398 43
- 93446 35

Seal
- 93187 33
- 93434 35

Seal Ring
- 93189 33
- 93435 35

Service Door
- 93133 41

Side Panel
- 93128 41
- 93129 ..... 41, 43
- 93357 43

Siphon Break
- 93102 ..... 21, 23

Siphon Break to Rinse Dispenser Hose
- 93203 21

Siphon Break to Tub Hose
- 93321 21
- 93373 23

Siphon Break to Wash Dispenser Hose
- 93202 21

Soap Dispenser Kit
- 93105 ..... 9, 11

Soap Door
- 93628 ..... 9, 11

Soap Door Mounting Post
- 93065 ..... 9, 11

Solenoid Bracket
- 93406 ..... 5, 7

Spacer
- 93325 ..... 5, 7

Spin Relay
- 93217P 25, 27
- 93631P 25, 27

Spring
- G159749 39

Start Capacitor Resistor
- 93031 ..... 25, 27

N/A items do not appear in index.

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Strain Relief
38384 45
Support Arm Shim
93077 33
Support Arm Thick Shim
93299 33
Switch Actuator
93091 17
93278 17

T

Terminal Adapter
29673 45
Terminal Block
93224 ..... 25, 27
Thermoactuator
93341 ..... 5, 7
Timer Dial
93222 ..... 25, 27
Timer Knob
93223 ..... 25, 27
Tolerance Ring
93190 33
93436 35
Top Hinge
93161 41
Top Lock Key
93014 43
Torx Drive Tool
93501 ..... 5, 7
Transformer
93010P 25, 27
93218P 27
Tub Assembly
93364 35
Tub Back Assembly
93672 35
Tub Mounting Ring
93156 33
93173 33
93412 35
Tub to Valve Hose
93177 37
Tumble Relay
93637P 25, 27

V

Valve to Drain Tube Hose
93367 37
V-Ring Seal
93258 39

W

Washer
20290 ..... 21, 23
803615 ..... 21, 23
93024 41
93061 ..... 41, 43
93070 29
93076 ..... 33, 35
93098 ..... 17, 41
93264 17
93271 17
93277 17
93339 39
93425 35
93437 35
Water Hose
F200116 ..... 21, 23
Water Inlet Valve
93026P 19, 23
Water Inlet Valve Coil
93018 19
Water Valve Diaphragm
93020 19
Wire Clip
504034 45
51291 45
Wire Harness
93382 45
93383 45
93384 45
Wire, 12 Gauge
45380 45
Wire, 18 Gauge
45001 45
45003 45
45006 45
45007 45

N/A items do not appear in index.

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